

**High speed pyrometer  
for temperature measurement  
from 0 °C to 500 °C (32 °F to 932 °F)**



**Features:**

- Miniaturized Infrared Thermometer with ultra-fast exposure time of 110 µs
- Small-sized head of 14 mm (0.6 in) diameter and 28 mm (1.1 in) length fits everywhere and is usable up to 70 °C (158 °F) without cooling
- The CTi 4ML is ideal for precise temperature measurements in all ultra-fast processes with low object temperatures starting at 0 °C (32 °F)

**General specifications**

Environmental rating	IP 65 (NEMA-4)
Operating temperature range	-20 °C [-4 °F] ... 70 °C [158 °F] (sensing head) -20 °C [-4 °F] ... 85 °C [185 °F] (electronics)
Storage temperature	-40 °C [-40 °F] ... 85 °C [185 °F] (sensing head) -40 °C [-40 °F] ... 85 °C [185 °F] (electronics)
Operating air humidity range	10–95 %, non-condensing
Vibration (sensor)	IEC 60068-2-6 (sinus shaped) IEC 60068-2-64 (broadband noise)
Shock (sensor)	IEC 60068-2-27 (25 G and 50 G)
Weight	40 g [1.4 oz] (sensing head) 420 g [14.8 oz] (electronics)

**Electrical specifications**

Outputs / analog	0/4–20 mA, 0–5/10 V, thermocouple K, alarm
Outputs / alarm	24 V / 50 mA (open collector)
Relay outputs (optional)	Relay: 2 x 60 V DC / 42 V AC <sub>RMS</sub> ; 0.4 A; optically isolated
Digital interfaces	built-in USB-interface, Optional: EtherNet/IP, Profinet, Ethernet TCP/IP / Modbus TCP, Modbus RTU, RS485, RS232 or relay outputs (2 x optically isolated)
Output impedances	mA max. 500 Ω (with 8–36 V DC) mV min. 100 kΩ load impedance thermocouple 20 Ω
I/O Pins (3x)	flexible programming as in- or output: external emissivity adjustment, ambient temperature compensation, uncommitted value, trigger (reset of hold functions), alarm output (open collector 24 V / 50 mA)
Cable length	3 m (9.8 ft) (standard), 8 m (26.25 ft), 15 m (49.21 ft)
Power supply	8–30 V DC / 1.2 W

**Measurement specifications**

Measuring temperature range	0 °C [32 °F]... 500 °C [932 °F]
Spectral range	2.2–6 µm
Optical resolution (90 % energy)	10:1
CF optics (optional)	5.0 mm @ 50 mm
Measurement uncertainty <sup>2), 3), 4), 7)</sup>	±(0.3 % of reading +2 °C [3.6 °F])
Repeatability <sup>3), 4), 5), 6), 7)</sup>	±0.16 °C [0.29 °F]
Temperature coefficient <sup>2), 3), 4)</sup>	±0.05 K / K or ±0.03 % / K
NETD (typically) <sup>3), 4), 5), 6), 7)</sup>	70 mK
Exposure time (90 %)	110 µs
Response time (90 %)	320 µs
Emissivity / Gain (adjustable via programming keys or software / App)	0.05...1.100
Transmissivity / Gain (adjustable via programming keys or software / App)	0.05...1.100
Signal processing (parameter adjustable via programming keys or software / App)	Peak hold, valley hold, peak picker, average; extended hold function with threshold and hysteresis
Software / App	optris CompactPlus Connect / IRmobile App

<sup>1)</sup> The LCD display capacity may be limited at ambient temperatures below 0 °C (32 °F)

<sup>2)</sup> Whichever is greater

<sup>3)</sup> Response time = 200 ms (90%)

<sup>4)</sup> ε = 1.000

<sup>5)</sup> Tobj = Tmin + 50 °C (122 °F)

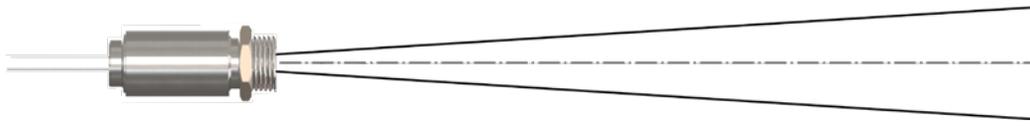
<sup>6)</sup> Response time = 1 ms (90%)

<sup>7)</sup> at ambient temperature (23 ± 5) °C [73.4 °F ± 9 °F]

# optris CTi 4ML

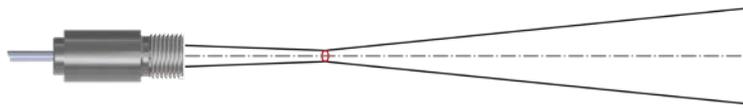
## TECHNICAL DATA

### Optical specifications - Standard Focus (SF)



Device	D:S	Optical values										Distance in mm (in)	
	0	100(3.94)	200(7.87)	300(11.81)	400(15.75)	500(19.69)	600(23.62)	700(27.56)	800(31.49)	900(35.43)	1000(39.37)		
4M	10:1	6.5(0.26)	14.9(0.59)	23.3(0.92)	31.6(1.24)	40(1.57)	51.6(2.03)	63.3(2.49)	74.9(2.95)	86.5(3.41)	98.1(3.87)	109.8(4.32)	Spotsize in mm (in)

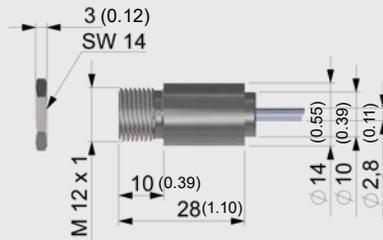
### Optical specifications - Close Focus (CF)



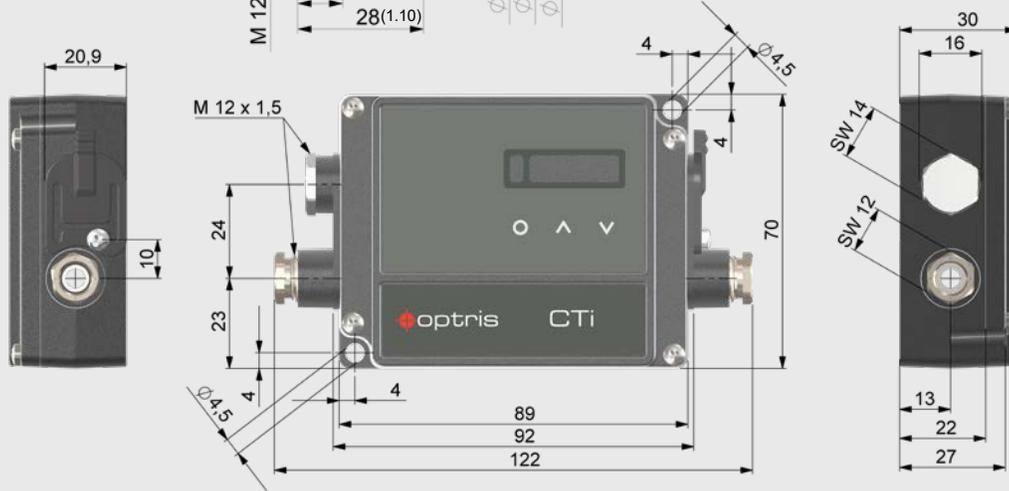
Device	D:S	Optical values										Distance (mm)	
	0	25(0.98)	40(1.57)	50(1.97)	60(2.36)	75(2.95)	100(3.94)	125(4.92)	150(5.91)	175(6.89)	200(7.87)		
4M CF	10:1	6.5(0.26)	5.8(0.23)	5.3(0.21)	5.0(0.19)	7.3(0.29)	10.8(0.46)	16.5(0.65)	22.3(0.88)	28(1.1)	33.8(1.33)	39.5(1.55)	Spotsize (mm)

### Dimensions in mm (in)

#### Sensing head



#### Electronics



### Software / App



The CTi 4ML can be directly connected to a PC or smartphone.

